



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G21631-3G-1
Job Sheet 170660



Part No: RBW6205G21631-3G-1

Job Qty: 1 ea

Part Name: Contents Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV 1 SHEET 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/19/18	0.00	0.00	Start Up Small Fab-4		NLL
110	Small Fab	1 pcs		1/19/18	0.00	0.00	Small Fab-7		NLL DAS
120	QC	1 pcs		1/19/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging3-1 GA		AT 18/01/22
140	QC21-SA	1 Ea		1/19/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2920 sf (.292 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/18/18 8:29 AM Dart.lajeunesse.marie

DART
AEROSPACE
S033959

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Contents Placard

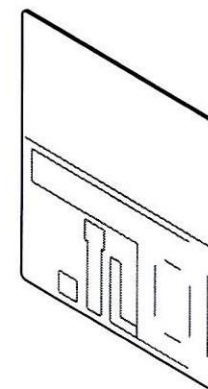
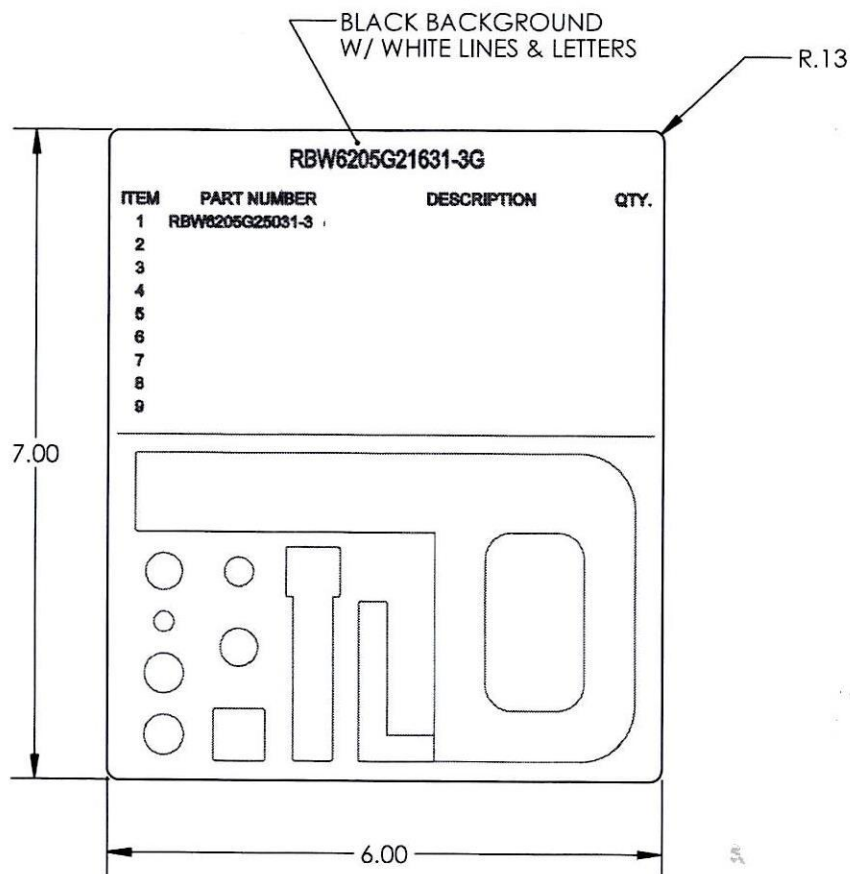
PART NO: RBW6205G21631 - 3G - 1
Original Serial #: S033959
Revision:
Operation: Start up Operation
Change No:

01/19/18

Job No: 170660

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170660 HLG
18-01-18

NOTE:
USE PDF TO MANUFACTURE.

DART AEROSPACE	
TITLE TOOL M/R DAMPER ATTACHING BOLT REMOVAL	
DWG NO. RBW6205G21631-3G-1	REV 1
MATERIAL PLASTIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH	.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/
SPEC	
DRAWN BY: DD 05/18/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/18/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/24/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/02/2017	AW139
SCALE 1:2	DATE 5/18/2017
SHEET 2 OF 4	

(-1)
CONTENTS PLACARD

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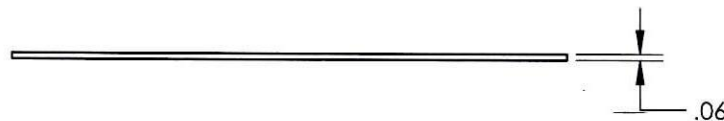
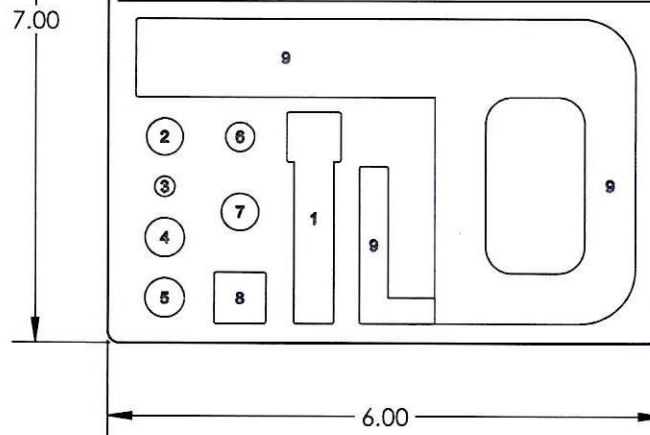
REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				

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W/ WHITE LINES & LETTERS

R.13

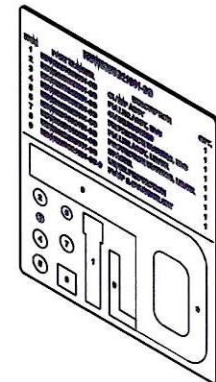
RBW6205G21631-3G

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBW6205G25031-3G	CLAMP ASSY	1
2	RBW6205G25331-3G	PULLER ASSY, HUB	1
3	RBW6205G25551-3G	GUIDE BUSHING	1
4	RBW6205G25751-3G	PROTECTION BUSHING, HUB	1
5	RBW6205G25831-3G	PULLER ASSY, LEVER	1
6	RBW6205G26151-3G	PROTECTION BUSHING, LEVER	1
7	RBW6205G26251-3G	SPACER	1
8	RBW6205G26351-3G	LEVER PROTECTION	1
9	RBW6205G21631-3G-9	PUMP & CYLINDER SET	1



(-1)

CONTENTS PLACARD



NOTE:
USE PDF TO MANUFACTURE.

DART AEROSPACE	
TITLE TOOL M/R DAMPER ATTACHING BOLT REMOVAL	
DWG NO. RBW6205G21631-3G-1	REV 1
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SCALE 1:2	DATE 5/18/2017 SHEET 2 OF 4